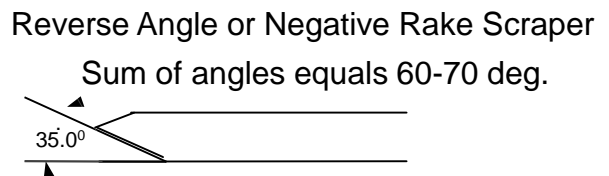
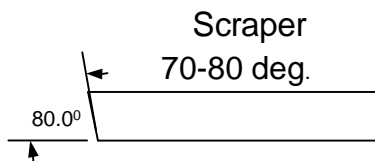
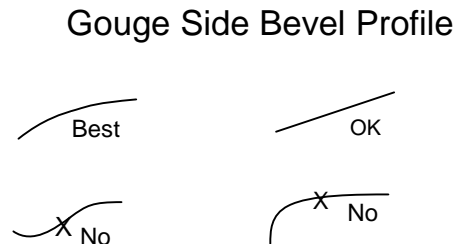
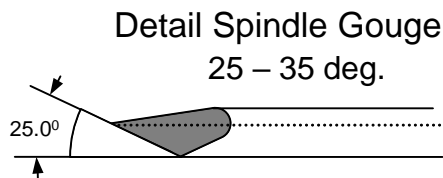
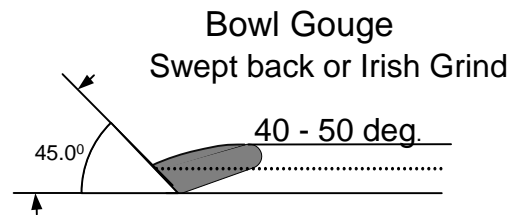
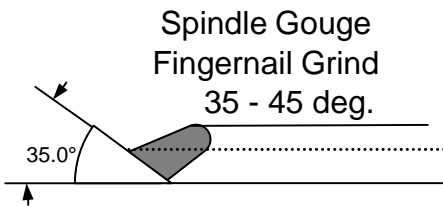
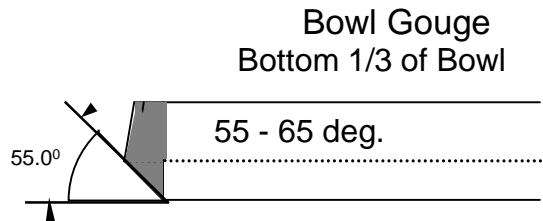
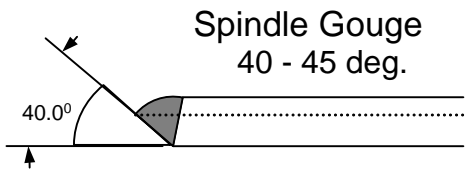
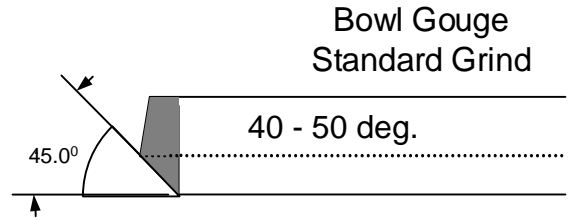
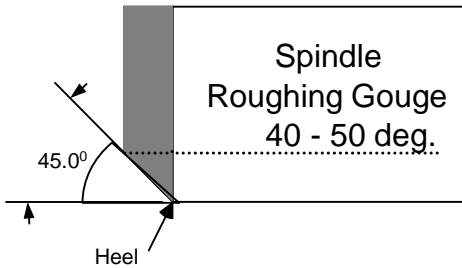
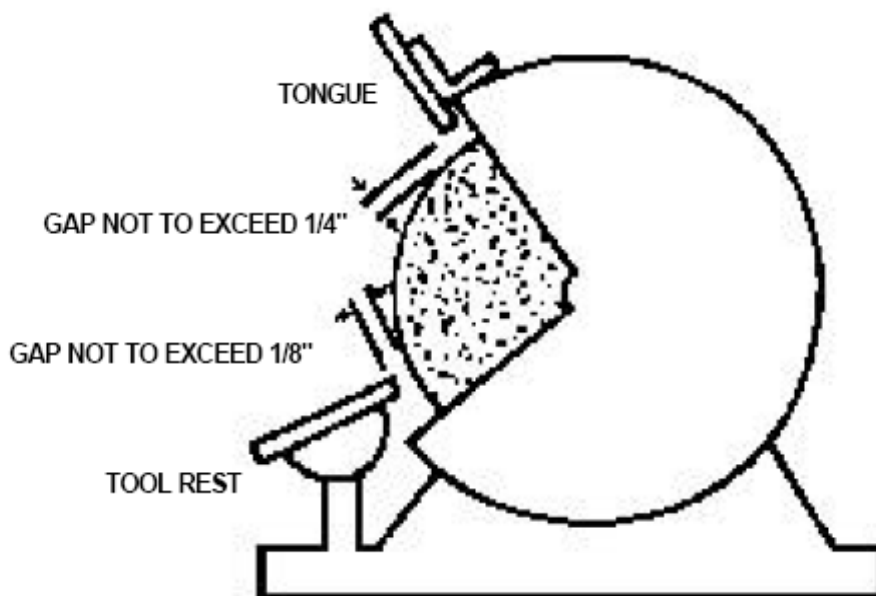


GUIDELINE FOR GRINDING WOODTURNING TOOL ANGLES



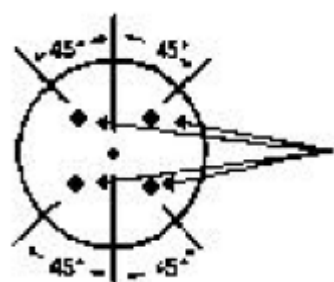
GRINDER WHEEL SAFETY

- Eye Protection** Always wear eye protection (face shield and safety glasses).
- Wheel Condition** Check condition of wheel.
- Tool Rest Clearance** Check clearance between tool rest & wheel; adjust if it exceeds 1/8".
- Tongue Rest Clearance** Check clearance between tongue rest & wheel; adjust if it exceeds 1/4".



DO NOT MAKE ADJUSTMENTS WITH WHEEL IN MOTION

- Side of Wheel** Do not grind on side of wheel unless designed for side grinding
- Wheel Grooves** Do not gouge wheel by grinding in one spot
- Restrictions** Do not grind aluminum, brass, copper, or wood
- Ring Test** Check maximum rotational speed & "ring test" new wheels before installing



"RING TEST"

TAP WHEEL 1-2" FROM PERIPHERY 45° EACH SIDE OF VERTICAL WITH NO METALLIC SCREWDRIVER HANDLE; "DEAD" SOUND INDICATES CRACK

FOR ADDITIONAL INFORMATION, SEE OSHA SECTION 1910.215